

BID NO: 750-00-22-050

COMMODITY: BRIDGE DECK PRESERVATION PRODUCTS

BUYER: JAMIE BOSTYAN

OPENING: MARCH 3, 2022; 2:00 p.m. Central Time

Deck Surface Treatment - Silane 2 Hour Dry Time			Evonik Corporation
(Unit Price is F.O.B. Destination Any NDDOT District Location Delivered)			
Item No.	QTY	Detailed Specifications	Unit Price
2a	1-2 pails	5-Gallon Pails	\$ 234.00
	3-5 pails	5-Gallon Pails	\$ 222.00
	6-11 pails	5-Gallon Pails	\$ 198.00
	12 or more pails	5-Gallon Pails	\$ 198.00
2b	1-4 drums	55-Gallon Drums	\$ 1,634.05
	5 or more drums	55-Gallon Drums	\$ 1,608.75
2c	1 tote	250-Gallon Totes	\$ 7,312.50
	2-3 totes	250-Gallon Totes	\$ 7,280.00
	4 or more totes	250-Gallon Totes	\$ 7,150.00
ITEM 2 TOTAL:			\$ 25,837.30
NOTES:			Product Bid is Protectosil 300s

Product Data and Test Information

PROTECTOSIL® 300 S

WATER REPELLENT

PRODUCT DESCRIPTION

Protectosil® 300 S is a clear, penetrating, breathable VOC-compliant surface treatment for use on concrete which creates a deep hydrophobic layer to prevent water and water-borne contaminants from entering the substrate and causing premature deterioration. As an isobutylalkoxy functional silane, this product allows for faster dry times and superior performance on high quality mix designs typical of new bridge decks.

By combining ultra-low surface tension with a tailored rate of reaction, **Protectosil® 300 S** is able to move through the moisture boundary layer that lines the pore structure of the substrate. This permits the development of uniform gradient permeation — a consistent level of protection throughout the entire depth of penetration — allowing for longer treatment life, especially on wearing surfaces.

APPROPRIATE APPLICATIONS

For use on cast-in-place, precast, GFRC and high-strength concrete, to protect the reinforcing steel from corrosion due to the effects of water, deicing salts and other waterborne contaminants. Alleviates deterioration of concrete due to alkali-silica reactivity. For use on bridge decks where fast drying is needed to minimize lane closures. For treating heavy-traffic wearing surfaces or areas that receive high salt concentrations (piers, coastal buildings), to provide a high-performance, long-lasting chloride screen.

ADVANTAGES

Protectosil® 300 S is a solvent-free, isobutylalkoxysilane. **Protectosil® 300 S** penetrates deeper than traditional silane and siloxane solvent- or water-carried systems. This deeper penetration gives a long-lasting resistance against water and chloride intrusion. **Protectosil® 300 S**'s breathable system greatly reduces the amount of water that enters a substrate, thus promoting a "drying out" of the substrate and reducing the deteriorating effects of water, such as alkali silica reactivity. By incorporating **Protectosil® 300 S** into your integrated design, you can earn vital Leadership in Energy & Environmental Design (LEED) credits for both new and existing construction projects.

The main benefits of the product are:

- Excellent resistance to chloride ion ingress
- 100% Moisture vapor transmission
- Mitigation of AAR & ASR deterioration
- Deep penetration into substrate
- No change in surface appearance
- No change in surface friction after application
- High resistance to alkali attack
- Long service life
- Excellent performance on wearing surfaces
- Dry time 1 hour at 70°F (21°C)
- Will not inhibit adhesion of paints and line striping

LIMITATIONS

Not intended for below-grade waterproofing. Should not be applied if the surface temperature is below 20°F (-7°C) or above 110°F (43°C), if rain is expected within 2 hours following application, or if high winds or other conditions prevent proper application. If rain has preceded the application, the surface should be allowed to dry for at least 24 hours.

TECHNICAL DATA

Protectosil® 300 S is a liquid isobutyl functional silane.

Color	water white
Active Substance	100% isobutylalkoxysilane
Solvent	none
Flash point	145.4°F
Density	7.3 lb/gal
VOC	385 g/l

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TEST DATA

Alberta DOT Penetrating Sealer Type 1c (0.35 w/c ratio)		
Water repellency after heavy abrasion		88.4%
NCHRP #244 Series II - Reduction in water absorption		
@ 125 ft ² /gal		88%
@ 250 ft ² /gal		86%
@ 400 ft ² /gal		75%
NCHRP #244 Series II - Reduction in chloride ion ingress		
@ 125 ft ² /gal		88%
@ 250 ft ² /gal		87%
@ 400 ft ² /gal		84%
NCHRP #244 Series IV - Reduction in chloride ion		
@ 125 ft ² /gal		99%
@ 250 ft ² /gal		99%
@ 400 ft ² /gal		93%
ASTM C "Water Absorption of Concrete"		
24 hours		0.03%
48 hours		0.04%
50 Days		0.20%
ASTM C2 "Deicer Scaling"		
100 Cycles		0 Rating
(non-air-entrained concrete)		
AASHTO T259 "90 Day Salt Ponding"		
Non-abraded specimen		
1/2" to 1"		0.34 lbs/yd ³ C
ASTM E2 "Skid Resistance of Paved Surfaces"		
Dry		No Change
Wet		No Change
ASTM D6489 "Water Absorption of Concrete"		
48 hours		95% reduction
Penetration, OHD L-34		
Concrete 0.5 w/c ratio		3/8" to 5/8"
Concrete 0.42 w/c ratio		3/8" to 1/2"

INSTALLATION

Generally, concrete must be allowed to cure for a minimum of 28 days, however there are instances which the cure time can be shortened. Please consult your local Protectosil® rep for the criteria needed to apply sealer before the 28 day cure time. Concrete repair and replacement must be completed prior to application of **Protectosil® 300 S**. Patching materials, caulking, sealing materials and traffic paint must be fully cured before applying **Protectosil® 300 S**.

All surfaces must be cleaned to remove all traces of dirt, dust, efflorescence, mold, salt, grease, oil, asphalt, laitance, curing compounds, paint, coatings and other foreign materials.

Acceptable surface cleaning methods include shotblasting, sandblasting, waterblasting and using chemical cleaners.

Check with your Protectosil® representative to verify that surface preparation is adequate. **Protectosil® 300 S** should be applied using low-pressure (15 to 25 psi) pumping equipment with a wet fan type spray nozzle. Alternate methods include using a spray bar or apparatus equipped with multiple nozzle tips which will apply a uniform coat across the concrete surface. Power rollers with a 1" nap or brushes are permitted, however using these will result in additional labor and costs. Do not alter or dilute the material. Do not apply to a wet or damp substrate. A test patch should be applied to the substrate by a Protectosil® representative to verify coverage rate and application conditions.

On vertical surfaces, apply the **Protectosil® 300 S** in a flooding application from the bottom up, so the material runs down 6 to 8 inches below the spray pattern. Coverage rates can vary depending on the type of substrate, concrete permeability and performance criteria set forth in the project specification. Your Protectosil® representative can give exact coverage rates for your particular project. Please refer to the "**Protectosil® 300 S** Application Instructions" for more detailed information.

Precautions: Protectosil® 300 S is a combustible liquid and should be kept away from heat, sparks, open flame and other sources of ignition. **Protectosil® 300 S** containers should be kept closed when not in use and should be stored at temperatures between 0°F and 120°F (-18°C and 50°C), away from rain and standing water. When working in an enclosed area, an air respirator should be used. Please refer to the material safety data sheet for more detailed information.

AVAILABILITY

Protectosil® 300 S is available in 5-gallon pails, 55-gallon drums or 250 gallon totes. Shipped F.O.B. throughout the United States and Canada. Contact your local Protectosil® representative or your regional manager for specific cost information. You can obtain their contact information on our website, www.protectosil.com, or by calling us at 1 (800) 828-0919.

TECHNICAL SERVICE

Technical service engineers and scientists are available to answer questions about product performance, application methods and compatibility with other building materials. You can speak to one of our engineers or scientists directly by calling our toll-free number, 1 (800) 828-0919, and selecting option 1.

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MANUFACTURER

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PROTECTOSIL® PRODUCTS ARE MANUFACTURED AT THE EVONIK CORPORATION THEODORE, ALABAMA, PLANT UNDER A QUALITY SYSTEM CERTIFIED TO ISO-9001 AND ISO-14001 REQUIREMENTS.

For more information, SDS and the most updated product information, and to find your local representative, go to www.protectosil.com

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